

A-01003 FIGS. 1-17

FIG. 1 PRIOR ART

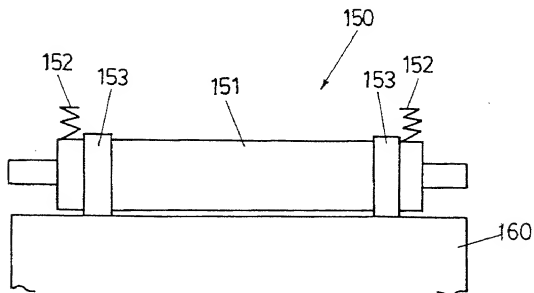


FIG. 2 PRIOR ART

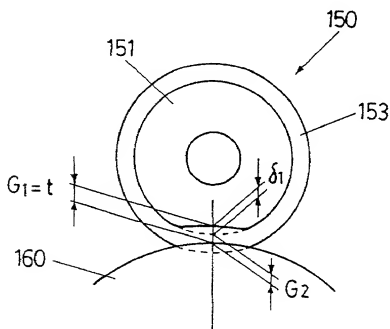


FIG. 3

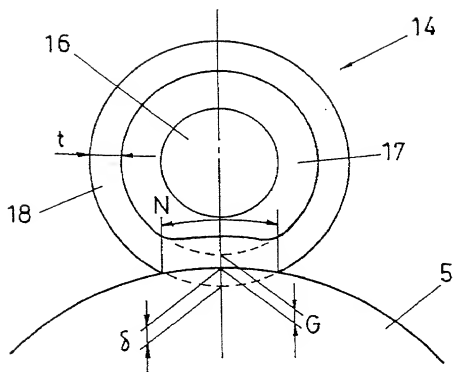


FIG. 4

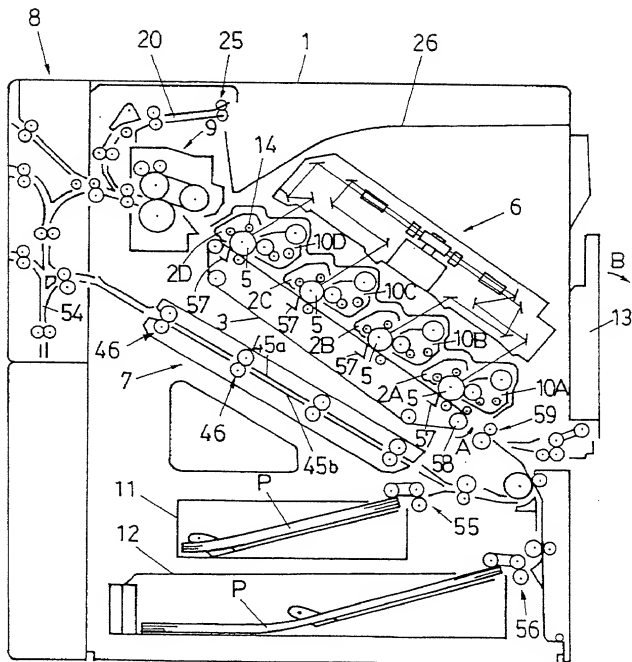


FIG. 5

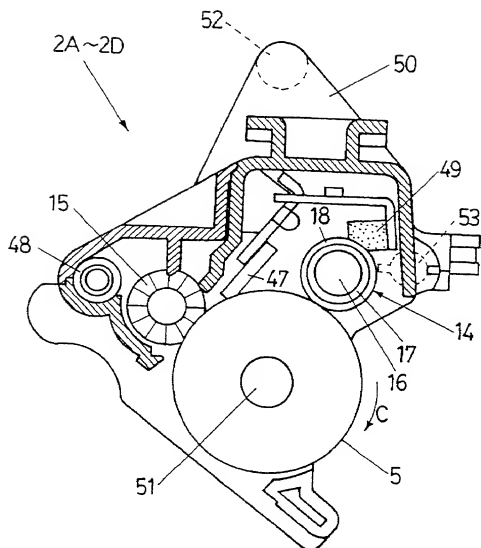


FIG. 6

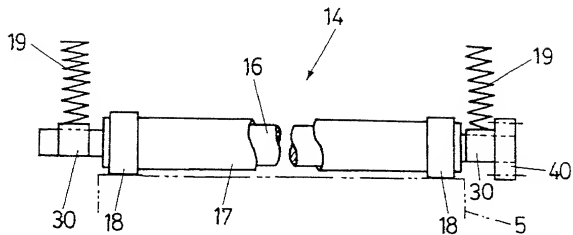


FIG. 7

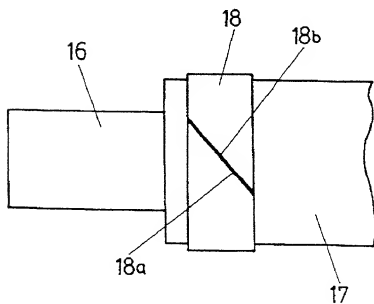
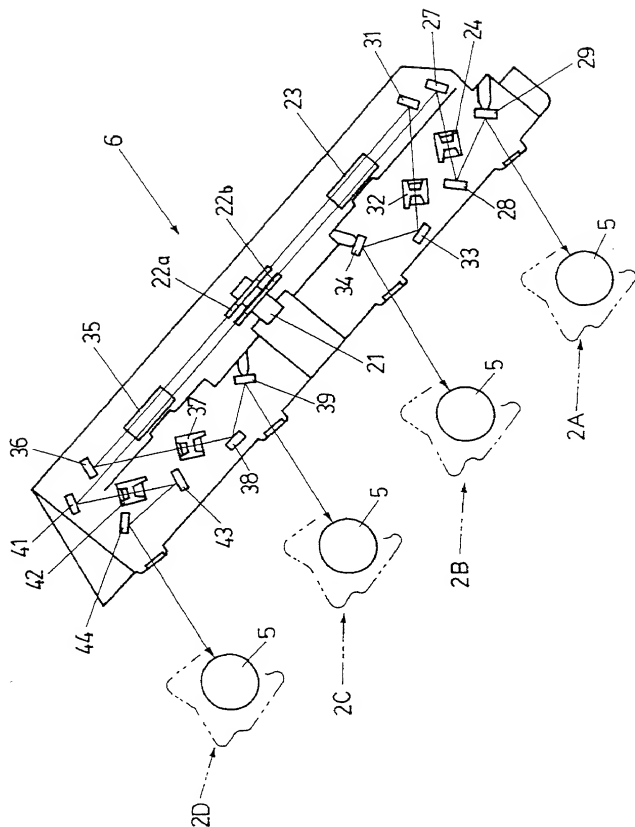


FIG. 8



2025 RELEASE UNDER E.O. 14176

FIG. 9

CHARGE ROLLER	CORE	RUBBER THICKNESS	ROLLER HARDNESS	FILM	FILM THICKNESS	FILM WIDTH
SAMPLE #1	φ 9	1.5 mm	75	PF025-H	60 μm	8 mm
SAMPLE #2	φ 8	2 mm	65	PF050-H	85 μm	8 mm
SAMPLE #3	φ 8	3 mm	60	ABSENT; CONTACT	—	—
SAMPLE #4	φ 8	3 mm	60	PF075-H	105 μm	8 mm
SAMPLE #5	φ 8	3 mm	60	PF075-H	100 μm	8 mm

FIG. 10

CHARGE ROLLER	DEFORMATION	NIP WIDTH	INITIAL CHARGING ABILITY	LONG-TERM CHARGING ABILITY	INITIAL CHARGING NOISE
SAMPLE #1	20 μ m	1 mm	○	○	○
SAMPLE #2	40 μ m	1.4 mm	○	○	○
SAMPLE #3	—	—	○	×	×
SAMPLE #4	60 μ m	1.7 mm	×	○	○
SAMPLE #5	60 μ m	1.7 mm	○	○	○

FIG. 13

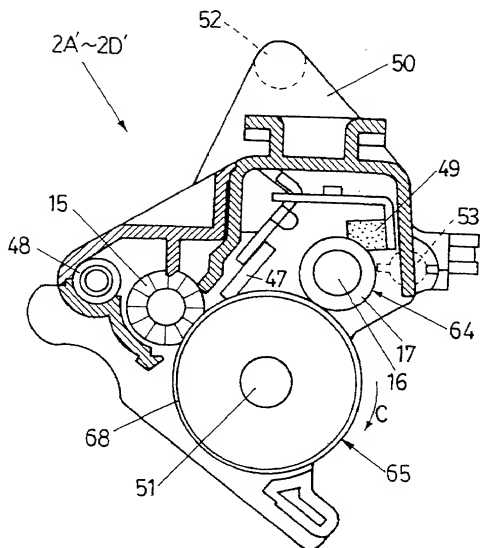


FIG. 14

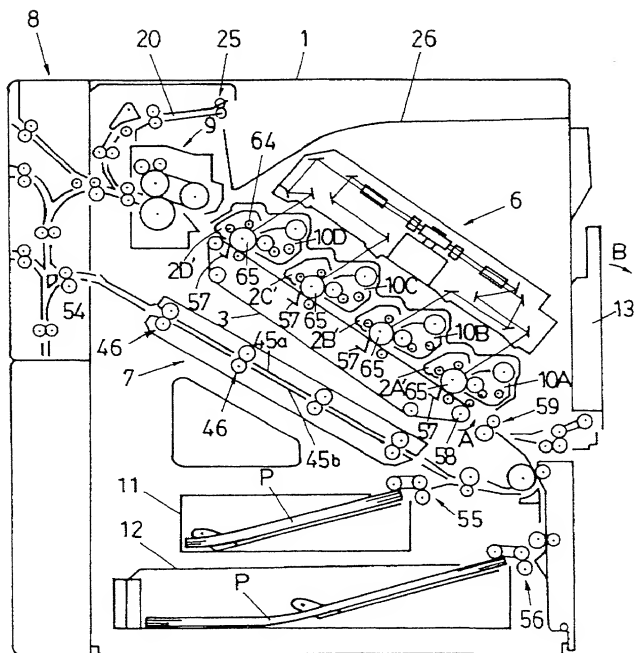


FIG. 15

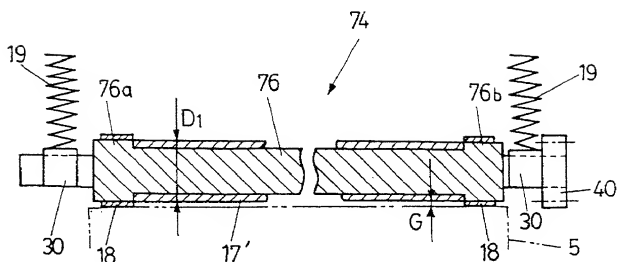


FIG. 16

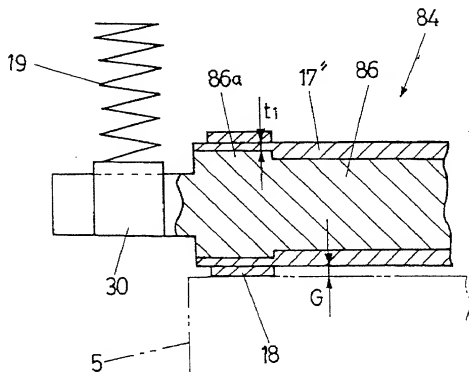


FIG. 17

